

Technical Data Sheet

Alfater XL[®] ECO

MOCOM

ALFATER XL ECO A75I 2GP0000

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	black
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	Polymer recycle,good weathering resistance,good chemical resistance,good ozone resistance,good hot air resistance,good hydrolysis resistant
Market Segment	Automotive,building and construction,do-it-yourself,electrical and electronic,Machinery,Furniture
Application Area	injection moulded parts,extruded parts,coextrusion
Typical Applications	seals,sealing lip,handles,racking / shelving,impact protection / shock absorber,protection caps,soft touch elements,cable ducts,casters,profile,2K components
Adhesion to	Polypropylene Homopolymer,Polypropylene Copolymer,Polyethylene,Thermoplastic Vulcanisate (PP+EPDM),Thermoplastic Olefin Elastomer,Thermoplastic Elastomer general

Pre-Drying Conditions	in a dry air (dessiccant) dryer 70-80 °C for 2-4 h max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 195-230 °C mould temperature 10-60 °C injection speed high back pressure (hydraulic) >4 bar holding pressure 50-70% of injection pressure
Processing Extrusion	melt temperature 190-230 °C die temperature 190-210 °C
Storage	dry, protected from light not above 30°C tightly sealed

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	3.4	MPa	ISO 37
Tensile Strength (Type 2)	6.8	MPa	ISO 37
Tear Strength (Method Ba)	34	kN/m	ISO 34-1
Elongation at Break (Type 2)	500	%	ISO 37
Shore Hardness A (15s)	75	-	ISO 868
Thermal Properties			
Compression Set (22h / 100 °C / 25% / Type A)	47	%	ISO 815
Compression Set (22h / 70 °C / 25% / Type A)	42	%	ISO 815

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Compression Set (72h / 22°C / 25% / Type A)	30	%	ISO 815
Compression Set (72h / 125°C / 25% / Type A)	60	%	ISO 815
Electrical Properties			
Tracking Resistance (CTI)	600	-	IEC 60112
Rheological Properties			
Shrinkage (lengthwise, 24h)	1.7 - 2.1	%	ISO 294-4
Shrinkage (lateral, 24h)	1.2 - 1.6	%	ISO 294-4
Spiral Flow (2 mm wall thickness)	30	cm	-
Physical Properties			
Density	950	kg/m ³	ISO 1183
Ageing Properties			
Ozone resistance (method A)	passed	-	ISO 1431-1A
Ecological Properties			
Global Warming Potential (GWP)	2.01	kg CO ₂ eq./kg	ISO 14040, 14044
Flammability			
Flammability (1.5 mm)	HB	class	UL 94
Flammability (3.0 mm)	HB	class	UL 94
Glow Wire (GWFI, 650°C, 2.0mm)	passed	-	DIN EN 60695